RISO, INC. **PARTS CHANGE INFORMATION**

PART: LOCK HOOK & BRACKET; DRUM LOCK **ISSUE #: 056**

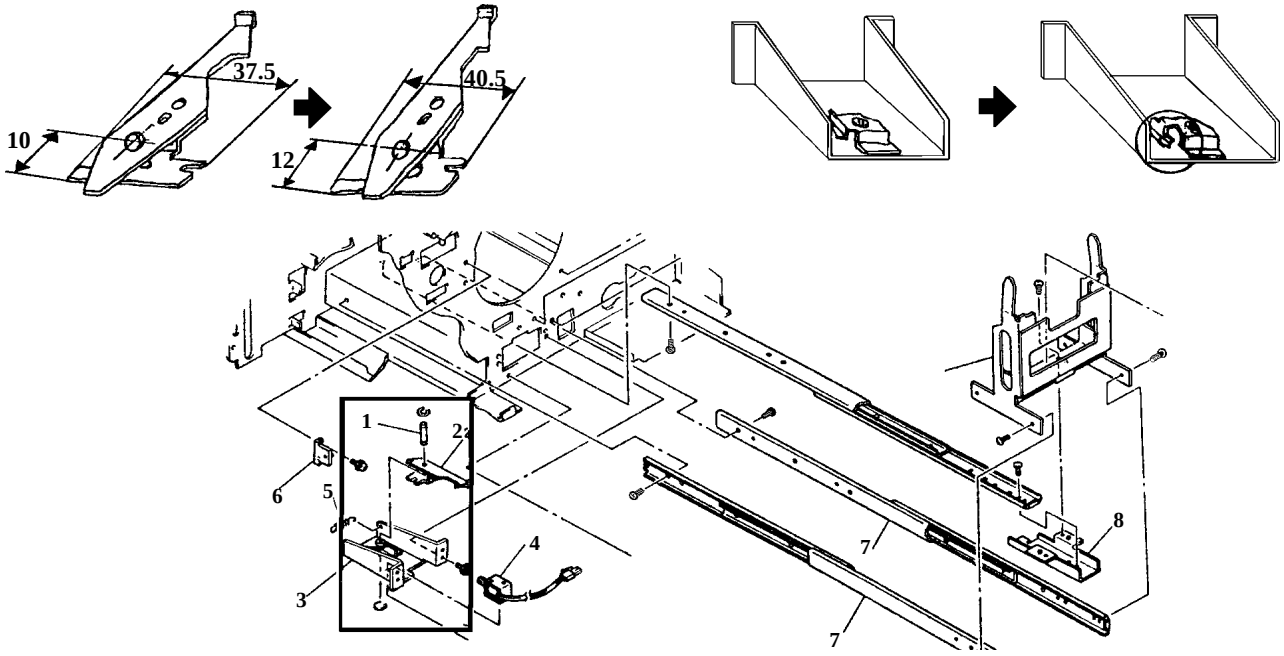
JAPAN: RA009/10

NEW PART NUMBER: 014-12310-100, 014-12315-100 NEW DESCRIPTION: LOCK HOOK & BRACKET; DRUM LOCK OLD PART NUMBER: 014-12312-003, 014-12315-002 OLD DESCRIPTION:	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [ ] Not Compatible: [X] Old/Obsolete: [ ]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #: RC6300 - 95452383 RA4200 - 96453097 RA4900 - 96471888 RA5900 - 98450180	RC SERIES RA SERIES

SOME SYSTEMS MAY EXHIBIT CYLINDER LOCKS DUE TO A TIGHT FIT IN THE DESIGN OF THE (1) LOCK HOOK; DRUM LOCK AND (2) BRACKET; DRUM LOCK. ONCE THE DRUM LOCK HOOK COMES IN CONTACT WITH THE DRUM RAIL BRACKET, THE CYLINDER REMAINS LOCKED INTO POSITION. IN SOME CASES THE CYLINDER CANNOT BE REMOVED FROM THE SYSTEM, ONCE IN THE HOME POSITION.

TO ALLEVIATE THIS SITUATION, THE DRUM LOCK HOOK HAS BEEN REDESIGNED TO BE BOTH LONGER AND WIDER. THE BRACKET CATCH HAS ALSO BEEN REDESIGNED TO ACCOMMODATE THE LARGER LOCK HOOK. IF AFTER REFERENCING T.I.B.#97, (LOCK RELEASE) THIS CONDITION STILL PERSISTS, REPLACE THE LOCK HOOK & BRACKET. THESE NEW PARTS ARE AVAILABLE THROUGH CUSTOMER SERVICE AND ARE COMPATIBLE WITH BOTH THE “RC” & “RA” PRODUCTS.



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